Use of Acyclic Glycosyl Donors for Furanoside Synthesis

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Treatment of the peracetylated ethyl dithioacetals of D-glucose, D-galactose, and D-mannose with acetyl chloride and boron trifluoride diethyl etherate at reflux yields the known acyclic 1-chloro-1-(ethylthio) derivatives. These compounds are shown to effectively glycosylate a variety of carbohydrate acceptors using silver trifluoromethanesulfonate as the promotor, affording stereospecifically the corresponding acyclic O,S-acetals in good to excellent yield. Furthermore, following deacetylation, treatment of these O,S-acetals with a mixture of mercuric salts in either methanol or dimethylformamide gives rise to disaccharides terminating in D-furanosyl residues.

Introduction

Complex carbohydrates play a crucial role in many biochemical processes including the modulation of enzyme and hormone activity, adhesion to host cells by pathogens, and the response of tissues to wounding.^{1,2} The physical properties and inherent structural diversity of carbohydrates enable this class of biomolecules to store and transmit cellular information through their recognition by carbohydrate-binding proteins.³ A better understanding of this intercellular currency may allow the development of new strategies for the effective treatment of a variety of disorders. The efficient synthesis of putative carbohydrate ligands and their analogues is a prerequisite for understanding their roles in information transfer.

Despite the significant advances made in the last few decades, the chemical synthesis of carbohydrates remains a labor-intensive process, often involving tedious manipulations of protective groups and resulting in low overall yields.^{4,5} Additional complications include the low reactivity of certain carbohydrate alcohols and poor stereoselectivity encountered in glycoside bond formation. While many strategies have evolved to address these problems with regard to pyranoside synthesis, methods for the construction of the furanosidic linkage have only recently begun to attract significant attention. This is due primarily to the current interest in the chemistry⁶⁻¹² and biology¹³ of β -D-galactofuranosides owing to the widespread occurrence of this moiety in lower organisms.

Simple alkyl furanosides have been prepared from sugar dithioacetals by means of a process involving

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transformation into an O,S-acetal,14,15 followed by cyclization upon treatment with a thiophilic promoter (Scheme 1).^{16,17} There is considerable scope for the further extension of this type of methodology. For example, dithioacetals and their equivalents, in effect potential acyclic glycosyl donors, have not previously been used to glycosylate sugar alcohols and may offer advantages over cyclic donors. In addition, an O,S-acetal (Scheme 2) has the potential to form either a five-, six-, or seven-membered ring upon cyclization. Such a divergent glycosylation strategy would clearly complement the current "parallel" approach and warrants investigation. In this paper, we demonstrate the efficient glycosylation of carbohydrate acceptors by the known 1-chloro-1-(ethylthio)-2,3,4,5,6-penta-O-acetyl derivatives of D-glucose, D-galactose, and D-mannose.^{14,15,18} The O,S-acetals so obtained are readily converted into D-furanosides by means of a convenient two-pot procedure.

Results and Discussion

Sugar dithioacetals were first prepared by Emil Fischer last century, and as such, represent some of the oldest

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known carbohydrate derivatives.^{19,20} Further studies were undertaken by Pascu and Green, who demonstrated the direct conversion of various sugar dithioacetals to furanosides upon treatment with HgCl₂ and HgO in various aliphatic alcohols.^{16,21} These procedures were later refined by Wolfrom and co-workers, who prepared the 1-chloro-1-(ethylthio) derivatives of D-glucose and D-galactose from the corresponding dithioacetal pentaacetates and demonstrated their utility as acyclic glycosyl donors in conjunction with silver carbonate.^{14,15} The O,Sacetals so formed were found to undergo a regio- and stereoselective cyclization following deacetylation and treatment with a mixture of HgO and HgCl₂ in either methanol or ethanol to give the corresponding β -Dfuranosides in very high yield (Scheme 1).¹⁷ Despite the elegance of this method no attempt has since been made to further its application.

As the first part of a program²² designed to take advantage of the potential versatility of acyclic glycosyl donors, the suitability of the D-galactose derivative **4** for the synthesis of β -D-galactofuranose-containing disaccharides was examined. The targets chosen are representative of β -D-galactofuranosides found in various *Mycobacteria* species,^{23–25} fungi including members of the genera *Aspergillus* and *Penicillium*,^{26,27} and pathogenic protozoa such as *Trypanosoma cruzi* and certain *Leishmania* species.^{13,28,29} The application of this methodology to D-glucose and D-mannose was also examined.

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Scheme 3



Synthesis of the Glycosyl Donors. Several methods for the conversion of ethyl dithioacetal pentaacetates into the corresponding 1-chloro-1-(ethylthio) derivatives have been described, including treatment with a mixture of acetyl chloride and POCl₃^{14,15} at reflux and dichloromethyl methyl ether at room temperature.¹⁷ In the present study, it was found that a mixture of acetyl chloride and a catalytic amount of BF₃·Et₂O at reflux resulted in a smooth conversion of the dithioacetal pentaacetates 1-3 into the 1-chloro derivatives 4-6 over several hours. Workup was effected simply by coevaporation twice with chloroform to give the essentially pure 1-chloro-1-(ethylthio) derivatives as 1:1 mixtures of diastereoisomers. The D-galactose derivative 4 was recrystallized before use, whereas compounds 5 and 6, derived from D-glucose and D-mannose, respectively, were used as syrups.



Glycosylation of Carbohydrate Acceptors. Glycosylation of 1,2:3,4-di-O-isopropylidene-α-D-galactose 7 with a slight excess of the D-galacto donor 4 in the presence of a mixture of AgOTf and Ag₂CO₃ (1:3) in CH₂- Cl_2 containing 4 Å molecular sieves at -40 °C, gave rise to the O.S-acetal 12 in 81% yield (Scheme 3). Workup involved the elution of the reaction mixture through a short plug of silica with EtOAc/hexanes and was followed by column chromatography. In a similar fashion, the D-gluco and D-manno derivatives, 5 and 6, were treated with the acceptor 7 to afford compounds 13 and 14 in yields of 76% and 60%, respectively. The excellent stereoselectivity (ca. >20:1 as determined by ¹H NMR) of these glycosylations is likely the result of anchimeric assistance by the neighboring 2-O-acetyl group during the reaction, a process that would be expected to give rise to an absolute configuration about the anomeric carbon opposite to that at C2' (Scheme 4).

The behavior of the *D*-galacto donor **4** was examined with a variety of acceptors (7-11) (Table 1), and in all

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cases, the corresponding *O*,*S*-acetals were formed in good to excellent yield. In a number of cases the donor **4** was added in one portion as a solid with little difference in the yields of product obtained.



Cyclization to \beta-D-galactofuranosides. The β -Dgalactofuranoside 19 was prepared in 86% yield by O-deacetylation of compound 12 under Zémplen conditions, followed by addition of HgO and HgCl₂ to the methanolic solution. TLC analysis of the reaction mixture after a short time suggested the presence of a single compound. The residue remaining upon filtration and evaporation of the mixture was then acetylated (Ac₂O/ pyridine) overnight (Scheme 5). The product obtained following workup contained only minor impurities that could be removed by either column chromatography or recrystallization. The assignment of the β -D-galactofuranosidic structure was made on the basis of the small coupling constant between H1' and H2' (<0.5 Hz) and the chemical shifts of H4' (4.28 ppm) and C1' (104.9 ppm).^{10,30} Application of this method to D-galactosides **15–18** resulted in moderate to excellent yields of the β -Dfuranosides 20-23 (Scheme 6, Table 2). To our knowl-



edge, the syntheses of the β -D-galf-(1 \rightarrow 3)-D-Mannp (*T. cruzi, Leishmania* sp.), ¹³ β -D-galf-(1 \rightarrow 4)-L-Rhamp (*Mycobacterium leprae, Mycobacterium tuberculosis*), ²⁶ and β -D-galf-(1 \rightarrow 6)-D-Mannp (*Aspergillus* and *Penicillium* sp.)²⁷ linkages have not been previously reported.

Despite the fact that these reactions were performed in methanol, the production of mixed acetals with methanol was estimated by ¹H NMR to account for only a few percent of the crude products. Additional minor impurities, most likely either other ring sizes or α -D-furanosides, were also detected in the cases of compounds **21–23**. The remarkable regio- and stereoselectivity of the cyclizations can also be attributed to the highly favorable positioning of O4' with respect to the anomeric carbon in the acyclic precursors. The cyclizations resulted predominantly in the inversion of configuration about C1', implicating either an $S_N 2$ or a tight ion-pair $S_N 1$ mechanism. The formation of **23** in 70% yield is particularly noteworthy since it involved two simultaneous cyclizations to form a difuranoside.

Derivatives of D-Gluco- and D-Mannofuranose. Treatment of compound **13** in the same fashion as for the D-galacto analogue **12** gave the corresponding β -Dglucofuranoside **24** ($J_{\text{H1',H2'}} = 0$ Hz; H4', 4.51 ppm; C1', 105.7 ppm)³⁰ in 83% yield (Scheme 7, Table 2). This method, however, was not applicable to the D-*manno* compound **14** as a mixture of products was formed. When the cyclization procedure was performed in DMF instead, the number of impurities was reduced and allowed the isolation of the α -D-mannofuranoside **25** ($J_{\text{H1',H2'}} = 2.8$ Hz; H4', 4.49 ppm; C1', 105.5 ppm)³⁰ in a yield of 40% after recrystallization.

The synthesis of partially protected *O*,*S*-acetals may also allow access to six- and seven-membered sugars upon cyclization, and work toward this end is currently in progress. In addition, the application of acyclic glycosyl donors to the synthesis of carbohydrate analogues and novel macrocycles is envisioned.

Experimental Section

General Methods. TLC was performed on silica gel 60-F₂₅₄ (Merck) with detection by charring with a 10% solution of H₂SO₄ in ethanol. Flash chromatography was performed on silica gel 60 (230–400 mesh, Merck). Optical rotations were measured at the sodium D line at 22 ± 2 °C in CHCl₃. ¹H NMR spectra were recorded at 360 MHz (Bruker WM 360) or 500

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MHz (Varian Unity 500) as indicated and referenced to either internal CHCl₃ (δ = 7.24 ppm) or external acetone (δ = 2.225 ppm). ¹³C NMR spectra were recorded at 75 MHz (Bruker AM 300) using CDCl₃ (δ = 77.1 ppm) as the reference.

General Method for the Synthesis of Donors 4–6. A solution of the dithioacetal pentaacetate (1.0 g, 2.0 mmol) in AcCl (4 mL) was treated with BF₃Et₂O (50 μ L) and held at reflux for 4 h. The reaction mixture was then diluted with CHCl₃ (20 mL) and concentrated to give the crude 1-chloro sulfides (5 and 6) or recrystallized (4). For 4: [α]_D = -30° (*c* 0.95) [lit.^{14,17} [α]_D = -27°]; mp 110–112 °C (*i*-Pr₂O/CH₂Cl₂)



[lit.^{14,17} mp = 111–112 °C]; ¹H NMR (360 MHz, CDCl₃) δ 1.23 (t, J = 7.5 Hz, 3H), 1.99, 2.05, 2.06, 2.07, 2.10 (5s, 15H), 2.69– 2.78 (m, 2H), 3.80 (dd, J = 7.2, 11.7 Hz, 1H), 4.25 (dd, J = 5.0 Hz, 1H), 5.00 (d, J = 7.0 Hz, 1H), 5.18 (ddd, J = 2.0 Hz, 1H), 5.20 (dd, J = 9.7 Hz, 1H), 5.36 (dd, J = 1.8 Hz, 1H), 5.67 (dd, 1H).

6-O-[1(S)-[2,3,4,5,6-Penta-O-acetyl-1-(ethylthio)-D-galactityl]]-1,2:3,4-di-O-isopropylidene-α-D-galactopyranose (12). AgOTf (150 mg, 0.58 mmol) and Ag₂CO₃ (450 mg, 1.63 mmol) were added with stirring to a cooled (-40 °C) mixture of the acceptor 7 (273 mg, 1.03 mmol) and powdered 4 Å molecular sieves (500 mg) in CH₂Cl₂ (5 mL). After 5 min, a solution of the donor 4 (653 mg, 1.39 mmol) in CH₂Cl₂ (3 mL) was added slowly dropwise, and stirring was continued for 30 min. The mixture was then eluted (EtOAc/hexanes, 3:2) through a short plug of silica gel to give a clear oil (740 mg) that was further purified by flash chromatography to give 12 as a solid (577 mg, 81%): $[\alpha]_D = +14^\circ (c \ 0.75); mp \ 131-132$ °C (*i*-Pr₂O); ¹H NMR (360 MHz, CDCl₃) δ 1.14 (t, J = 7.5 Hz, 3H), 1.30, 1.31, 1.40, 1.55 (4s, 12H), 1.98, 2.00, 2.04, 2.06, 2.08 (5s, 15H), 2.42-2.62 (m, 2H), 3.20-3.24 (m, 1H), 3.79 (dd, J = 7.3, 11.7 Hz, 1H), 3.95–4.02 (m, 2H), 4.18 (m, J = 7.9 Hz, 1H), 4.18 (d, J = 6.6 Hz, 1H), 4.24 (dd, J = 4.8 Hz, 1H), 4.28 (dd, J = 5.0, 2.5 Hz, 1H), 4.56 (dd, 1H), 5.14 (ddd, J = 2.0 Hz,1H), 5.19 (dd, J = 2.0 Hz, 1H), 5.22 (dd, J = 9.9 Hz, 1H), 5.49 (d, 1H), 5.60 (dd, 1H); 13 C NMR (75 MHz) δ 14.3, 20.7, 20.9, 21.6, 24.6, 25.0, 26.0, 62.4, 66.8, 67.5, 67.9, 68.1, 68.3, 68.8, 70.4, 70.7, 71.6, 84.5, 96.4, 108.6, 109.4, 168.9, 169.9, 170.1, 170.2, 170.5. Anal. Calcd for $C_{30}H_{46}O_{16}S$: C, 51.86; H, 6.67; S, 4.61. Found: C, 51.78; H, 6.77; S, 4.35.

6-*O*-[1(*S*)-[2,3,4,5,6-Penta-*O*-acetyl-1-(ethylthio)-D-glucityl]]-1,2:3,4-di-*O*-isopropylidene- α -D-galactopyranose (13). A solution of the acceptor 7 (280 mg, 1.06 mmol) and 4 Å sieves (500 mg) in CH₂Cl₂ (5 mL, -30 °C) was treated with a mixture of AgOTf and Ag₂CO₃ (600 mg, 1:3) followed by a solution the crude donor 5 (690 mg, 1.4 mmol), prepared as described above, in CH₂Cl₂ (2 mL) in the same fashion as for compound 12. Filtration through a plug of silica gel (EtOAc/hexanes, 1:1) was followed by flash chromatography to give 13 as an oil (565 mg, 76%): [α]_D = -9.6° (*c* 0.92); ¹H NMR (360 MHz, CDCl₃) δ 1.18 (t, *J* = 7.5 Hz, 3H), 1.28, 1.29, 1.39, 1.49 (4s, 12H), 1.98, 2.01, 2.04, 2.05, 2.12 (5s, 15H), 2.48–2.64 (m, 2H), 3.36–3.42 (m, 1H), 3.88–3.95 (m, 2H), 4.08 (dd, *J* = 5.4, 11.9 Hz, 1H), 4.16 (m, *J* = 7.9 Hz, 1H), 4.23 (dd, *J* = 5.2

Hz, 1H), 4.26 (dd, J = 5.0, 2.4 Hz, 1H), 4.37 (d, J = 7.6 Hz, 1H), 4.56 (dd, 1H), 5.06 (dt, J = 5.7 Hz, 1H), 5.29 (dd, J = 4.0 Hz, 1H), 5.38 (t, J = 6.2 Hz, 1H), 5.45 (d, 1H), 5.54 (dd, 1H); ¹³C NMR (75 MHz) δ 14.5, 20.6, 20.7, 20.9, 21.9, 24.6, 25.0, 25.9, 26.0, 32.4, 61.3, 66.7, 68.1, 69.0, 69.5, 69.7, 70.2, 70.5, 70.7, 71.3, 84.5, 96.3, 108.6, 109.3, 169.4, 169.7, 169.8, 170.0, 170.5. Anal. Calcd for C₃₀H₄₆O₁₆S: C, 51.86; H, 6.67; S, 4.61. Found: C, 51.77; H, 6.40; S, 4.66.

6-O-[1(R)-[2,3,4,5,6-Penta-O-acetyl-1-(ethylthio)-D-mannityl]]-1,2:3,4-di-O-isopropylidene-α-D-galactopyranose (14). A solution of the acceptor 7 (464 mg, 1.76 mmol) and 4 Å sieves (800 mg) in CH_2Cl_2 (7 mL, -40 °C) was treated with a mixture of AgOTf and Ag₂CO₃ (1.0 g, 1:3) followed by a solution the crude donor 6 (1.1 g, 2.3 mmol), prepared as described above, in CH₂Cl₂ (3 mL) in the same fashion as for compound 12. Filtration through a plug of silica gel (EtOAc/ hexanes, 1:1) was followed by flash chromatography to give **14** as a solid (740 mg, 60%): $[\alpha]_D = -37^\circ$ (*c* 0.95); mp 115-116 °C (Et₂O/hexanes); ¹H NMR (500 MHz, CDCl₃) δ 1.18 (t, J = 7.5 Hz, 3H), 1.28, 1.29, 1.40, 1.51 (4s, 12H), 2.02, 2.03, 2.04, 2.06 (5s, 15H), 2.51-2.63 (m, 2H), 3.53-3.58 (m, 1H), 3.93-3.98 (m, 2H), 4.07 (dd, J = 5.3, 12.5 Hz, 1H), 4.17 (dd, J= 2.7 Hz, 1H), 4.20 (m, J = 7.9 Hz, 1H), 4.27 (dd, J = 5.0, 2.3 Hz, 1H), 4.55 (dd, 1H), 4.59 (d, J = 6.4 Hz, 1H), 5.06 (ddd, J= 8.7 Hz, 1H), 5.28 (t, J = 6.4 Hz, 1H), 5.47 (dd, J = 2.0 Hz, 1H), 5.48 (d, 1H), 5.51 (dd, 1H); $^{13}\mathrm{C}$ NMR (126 MHz) δ 14.6. 20.6, 20.7, 20.8, 20.9, 23.0, 24.4, 24.9, 26.0, 61.9, 66.7, 67.0, 67.6, 68.1, 68.8, 70.5, 70.6, 70.8, 70.9, 86.1, 96.2, 108.5, 109.2, 169.5, 169.7, 169.8, 169.9, 170.6. Anal. Calcd for C₃₀H₄₆O₁₆-S: C, 51.86; H, 6.67; S, 4.61. Found: C, 51.81; H, 6.75; S, 4.44.

Methyl 6-O-[1(S)-[2,3,4,5,6-Penta-O-acetyl-1-(ethylthio)-D-galactityl]]-2,3,4-tri-O-benzyl-α-D-mannopyranoside (15). A solution of the acceptor $\mathbf{8}^{31}$ (327 mg, 0.70 mmol) and 4 Å sieves (800 mg) in CH₂Cl₂ (6 mL, -40 °C) was treated with a mixture of AgOTf and Ag₂CO₃ (600 mg, 1:3) followed by a solution of the donor 4 (452 mg, 0.96 mmol) in CH₂Cl₂ (3 mL) in the same fashion as for compound 12. Filtration through a plug of silica gel (EtOAc/hexanes, 1:1) was followed by flash chromatography to give **15** as an oil (431 mg, 68%): $[\alpha]_{D} =$ +46° (c 0.82); ¹H NMR (360 MHz, CDCl₃) δ 1.16 (t, J = 7.5Hz, 3H), 1.92, 1.99, 2.02, 2.06, 2.09 (5s, 15H), 2.46-2.63 (m, 2H), 3.32 (s, 3H), 3.53 (bd, J = 10.2 Hz, 1H), 3.68-3.78 (m, 2H), 3.74 (dd, J = 1.7, 3.1 Hz, 1H), 3.81 (dd, J = 7.2, 11.7 Hz, 1H), 3.88 (dd, J = 8.4 Hz, 1H), 3.93 (dd, J = 6.7 Hz, 1H), 4.25 (dd, J = 4.9 Hz, 1H), 4.35 (dd, J = 7.8 Hz, 1H), 4.64 (d, J =1.7 Hz, 1H), 4.56-4.94 (m, 6H), 5.16 (ddd, J = 2.0 Hz, 1H), 5.19 (dd, J = 1.8 Hz, 1H), 5.22 (dd, J = 9.8 Hz, 1H), 5.64 (dd, 1H), 7.16-7.36 (m, 15H); ¹³C NMR (75 MHz) & 14.4, 20.5, 20.7, 20.8, 21.0, 22.6, 54.7, 62.4, 67.3, 67.9, 68.2, 68.8, 69.4, 71.0, 72.1, 72.7, 74.6, 74.8, 75.3, 80.2, 85.5, 98.8, 127.6, 127.7, 127.8, 127.9, 128.3, 128.4, 138.3, 138.5, 138.7, 169.1, 170.0, 170.3. Anal. Calcd for C₄₆H₅₈O₁₆S: C, 61.45; H, 6.50; S, 3.57. Found: C 61.40; H, 6.54; S, 3.73.

Methyl 3-O-[1(S)-[2,3,4,5,6-Penta-O-acetyl-1-(ethylthio)-D-galactityl]]-2-O-benzyl-4,6-O-benzylidene-α-D-mannopyranoside (16). A solution of the acceptor 9³² (252 mg, 0.677 mmol) and 4 Å sieves (750 mg) in CH_2Cl_2 (6 mL, -40 °C) was treated with a mixture of AgOTf and Ag₂CO₃ (600 mg, 1:3) followed by the donor 4 (450 mg, 0.95 mmol) in CH₂Cl₂ (3 mL) in the same fashion as for compound 12. Filtration through a plug of silica gel (EtOAc/hexanes, 1:2) was followed by flash chromatography to give **16** as an oil (496 mg, 82%): $[\alpha]_D =$ +55° (c 1.35); ¹H NMR (360 MHz, CDCl₃) δ 1.12 (t, J = 7.5 Hz, 3H), 1.54, 1.90, 1.97, 2.06, 2.07 (5s, 15H), 2.40-2.58 (m, 2H), 3.33 (s, 3H), 3.67 (dd, J = 1.4, 3.2 Hz, 1H), 3.77 (ddd, J= 9.5, 4.6, 7.3 Hz, 1H), 3.78 (dd, J = 4.8, 11.7 Hz, 1H), 3.89 (t, J = 10.0 Hz, 1H), 4.17 (dd, 1H), 4.25 (dd, J = 7.3 Hz, 1H), 4.26 (t, J = 9.9 Hz, 1H), 4.63 (dd, 1H), 4.67 (d, 1H), 4.72, 4.84 (2d, J = 12.2 Hz, 2H), 4.93 (d, J = 9.1 Hz, 1H), 5.10 (dd, J = 12.2 Hz, 2H), 4.93 (d, J = 12.2 Hz, 2H), 4.93 (d, J = 12.2 Hz, 2H), 4.93 (d, J = 12.2 Hz, 2H), 5.10 (dd, J = 12.2 Hz, 2H), 4.93 (d, J = 12.2 Hz, 2H), 5.10 (dd, J = 12.2 Hz, 2H), 5.10 (d1.3 Hz, 1H), 5.10 (ddd, J = 1.9 Hz, 1H), 5.14 (dd, J = 9.7 Hz,

1H), 5.55 (s, 1H), 5.83 (dd, 1H), 7.24–7.42 (m, 10H); ^{13}C NMR (75 MHz) δ 15.0, 20.5, 20.7, 21.0, 23.5, 54.9, 62.4, 63.8, 67.2, 67.8, 68.4, 68.9, 69.6, 71.9, 73.7, 77.8, 79.7, 85.6, 100.6, 101.3, 126.1, 127.7, 127.9, 128.3, 128.4, 129.1, 137.7, 138.3, 168.9, 169.8, 170.0, 170.4, 170.5. Anal. Calcd for $C_{39}H_{50}O_{16}S$: C, 58.05; H, 6.24; S, 3.97. Found: C, 57.67; H, 6.26; S, 3.92.

Methyl 4-O-[1(S)-[2,3,4,5,6-Penta-O-acetyl-1-(ethylthio)-D-galactityl]]-2,3-O-isopropylidene-α-L-rhamnopyranoside (17). A solution of the acceptor 10³³ (180 mg, 0.82 mmol) and 4 Å sieves (550 mg) in CH_2Cl_2 (8 mL, -30 °C) was treated with a mixture of AgOTf and Ag₂CO₃ (800 mg, 1:3) followed by the donor 4 (550 mg, 1.17 mmol) in a similar fashion as for compound 12. Filtration through a plug of silica gel (EtOAc/ hexanes, 1:2) was followed by recystallization to give 17 as white needles (449 mg, 84%): $[\alpha]_D = +8.5^{\circ} (c \ 1.11); \text{ mp } 125.5 -$ 126.5 °C (*i*-Pr₂O/hexanes); ¹H NMR (360 MHz, CDCl₃) δ 1.14 (t, J = 7.5 Hz, 3H), 1.24–1.26 (m, 3H), 1.30, 1.50 (2s, 6H), 1.97, 2.02, 2.03, 2.06 (4s, 15H), 2.51-2.68 (m, 2H), 3.31 (s, 3H), 3.49-3.58 (m, 2H), 3.79 (dd, J = 6.0, 12.0 Hz, 1H), 4.06 (d, J= 5.9 Hz, 1H), 4.22 (dd, J = 4.5 Hz, 1H), 4.27 (m, 1H), 4.78 (s, 1H), 4.83 (d, J = 6.1 Hz, 1H), 5.17 (m, J = 1.6 Hz, 1H), 5.18 (dd, J = 1.4 Hz, 1H), 5.22 (dd, J = 9.6 Hz, 1H), 5.52 (s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 14.1, 18.1, 20.7, 20.8, 21.0, 23.2, 26.3, 27.9, 54.9, 62.4, 64.2, 67.6, 67.9, 68.2, 69.2, 75.9, 77.0, 80.0, 83.8, 98.0, 109.2, 169.5, 169.9, 170.2, 170.5. Anal. Calcd for C₂₈H₄₄O₁₅S: C, 51.52; H, 6.79; S, 4.91. Found: C, 51.49; H, 6.94; S, 4.69.

6-O-[1(S)-[2,3,4,5,6-Penta-O-acetyl-1-(ethylthio)-D-galactityl]]-2,3,4,5-tetra-O-acetyl-1(S)-(ethylthio)-1-O-methyl-D-galactitol (18). A solution of the acceptor 11³⁴ (177 mg, 0.417 mmol) and 4 Å sieves (260 mg) in CH_2Cl_2 (5 mL, -30°C) was treated with a mixture of AgOTf and Ag₂CO₃ (250 mg, 1:4) followed by a solution the donor 4 (253 mg, 0.538 mmol) in a similar fashion as for compound 12. Filtration through a plug of silica gel (EtOAc/hexanes, 1:1) was followed by flash chromatography to give **18** as an oil (255 mg, 71%): $[\alpha]_D =$ $+37^{\circ}$ (c 1.58); ¹H NMR (500 MHz, CDCl₃) δ 1.11, 1.14 (2t, J= 7.5 Hz, 6H), 1.97, 2.04, 2.05, 2.06, 2.08, 2.10 (6s, 27H), 2.37-2.51 (m, 4H), 3.17 (dd, J = 10.0, 4.9 Hz, 1H), 3.30 (s, 3H), 3.67 (dd, J = 7.0 Hz, 1H), 3.78 (dd, J = 11.7, 7.2 Hz, 1H), 4.04 (d, J = 8.8 Hz, 1H), 4.11 (d, J = 8.8 Hz, 1H), 4.23 (dd, J = 4.7 Hz, 1H), 5.05 (dd, J = 1.7 Hz, 1H), 5.11 (dd, J = 1.7 Hz, 1H), 5.13 (ddd, J = 2.0 Hz, 1H), 5.15 (dd, J = 9.9 Hz, 2H), 5.17 (ddd, J= 2.0 Hz, 1H), 5.56 (2dd, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 14.3, 14.5, 20.6, 20.7, 20.8, 20.9, 21.5, 21.6, 56.0, 62.3, 67.3, 67.5, 67.6, 67.8, 68.0, 68.3, 68.6, 68.7, 84.2, 85.9. Anal. Calcd for C₃₅H₅₄O₂₀S₂: C, 48.94; H, 6.34; S, 7.46. Found: C, 48.99; H, 6.46; S, 7.45.

6-O-(2,3,5,6-Tetra-O-acetyl-β-D-galactofuranosyl)-1,2: 3,4-di-O-isopropylidene-α-D-galactopyranose (19). The O,S-acetal 12 (214 mg, 0.308 mmol) in methanol (3 mL) was deacetylated with a methanolic solution of NaOMe (150 μ L of 1 M) over 2 h. The mixture was then cooled (5 °C), and HgO (150 mg, 0.69 mmol) and HgCl₂ (180 mg, 0.66 mmol) were added with rapid stirring. Following a period of stirring (30 min), the mixture was filtered, a small amount of pyridine added (150 μ L), and the solvent removed to give a white residue. This residue was dissolved in pyridine (4 mL) and treated with Ac₂O (3 mL) in the presence of DMAP (50 mg) over 12 h. The mixture was then diluted with water and thoroughly extracted with EtOAc. The organic extract was washed sequentially with water, 10% aqueous CuSO₄ twice, water, and brine. Drying (Na₂SO₄) and concentration of this extract gave an oil that was purified by flash chromatography (EtOAc/hexanes, 1:1) to give compound 19 as a solid (156 mg, 86%): $[\alpha]_{\rm D} = -79^{\circ} (c \, 1.02); \text{ mp } 123 - 4 \,^{\circ}\text{C} (i - \Pr_2 O/\text{hexanes}); {}^{1}\text{H}$ NMR (360 MHz, CDCl₃) & 1.30, 1.31, 1.42, 1.51 (4s, 12H), 2.02, 2.04, 2.06, 2.10 (4s, 12H), 3.56 (dd, J = 6.5, 9.8 Hz, 1H), 3.83 (dd, J = 6.7 Hz, 1H), 3.95 (dt, J = 1.8 Hz, 1H), 4.16 (dd, J =7.6, 12.0 Hz, 1H), 4.22 (dd, J = 8.0 Hz, 1H), 4.27 (dd, J = 5.8, 3.5 Hz, 1H), 4.28 (dd, J = 5.0, 2.4 Hz, 1H), 4.35 (dd, J = 2.3 Hz, 1H), 4.58 (dd, 1H), 4.94 (dd, J = 1.8, 5.8 Hz, 1H), 5.04 (d, J = 2.8 Hz, 1H), 5.07 (s, 1H), 5.38 (ddd, 1H), 5.48 (d, 1H); ¹³C

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NMR (75 MHz, CDCl₃) δ 20.7, 20.8, 24.4, 24.9, 26.0, 26.1, 63.1, 65.0, 66.5, 69.4, 70.6, 70.9, 76.6, 80.2, 81.1, 96.3, 104.9, 108.6, 109.3, 169.5, 169.9, 170.1, 170.6. Anal. Calcd for C₂₆H₃₈O₁₅: C, 52.88; H, 6.48. Found: C, 53.03; H, 6.54.

Methyl 6-*O***-**(2,3,5,6-Tetra-*O*-acetyl-β-D-galactofuranosyl)-2,3,4-tri-*O*-benzyl-α-D-mannopyranoside (20). The *O*,*S*-acetal **15** (221 mg, 0.246 mmol) was treated in the same fashion as for compound **19** to give compound **20** (174 mg, 89%): $[\alpha]_D = -31^\circ$ (*c* 0.48); ¹H NMR (500 MHz, CDCl₃) δ 1.99, 2.02, 2.06, 2.10 (4s, 12H), 3.29 (s, 3H), 3.67–3.70 (m, 1H), 3.74–3.78 (m, 2H), 3.84–3.90 (m, 3H), 4.08 (dd, *J* = 7.8, 11.9 Hz, 1H), 4.33 (dd, *J* = 3.8 Hz, 1H), 4.35 (dd, *J* = 5.8, 3.4 Hz, 1H), 4.70 (s, 1H), 4.58–4.92 (m, 6H), 4.94 (dd, *J* = 2.1 Hz, 1H), 5.09 (d, 1H), 5.11 (s, 1H), 5.38 (dt, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 20.6, 20.7, 20.8, 54.7, 63.1, 66.8, 69.4, 71.5, 72.1, 72.7, 74.7, 74.8, 75.0, 80.0, 80.2, 81.1, 99.0, 105.6, 127.6, 127.7, 127.9, 128.4, 129.0, 129.7, 138.2, 138.5, 169.5, 170.1, 170.6. Anal. Calcd for C₄₂H₅₀O₁₅: C, 63.47; H, 6.34. Found: C, 63.17; H, 6.71.

Methyl 3-O-(2,3,5,6-Tetra-O-acetyl-β-D-galactofuranosyl)-2-O-benzyl-4,6-O-benzylidene-a-D-mannopyranoside (21). The O,S-acetal 16 (195 mg, 0.242 mmol) was treated in the same fashion as for compound 19 to give compound **21** (110 mg, 65%): $[\alpha]_D = -24^\circ$ (*c* 1.02); mp 156-158 °C (*i*-Pr₂O/hexanes); ¹H NMR (360 MHz, CDCl₃) δ 1.89, 1.91, 2.06, 2.09 (4s, 12H), 3.32 (s, 3H), 3.76 (dt, J = 8.7, 4.2, 9.9 Hz, 1H), 3.78 (dd, J = 1.7, 4.1 Hz, 1H), 3.84 (t, J = 9.6 Hz, 1H), 3.90 (dd, J = 4.1, 11.9 Hz, 1H), 4.07 (dd, J = 7.6 Hz, 1H), 4.08 (dd, J = 10.2 Hz, 1H), 4.16 (dd, 1H), 4.23 (dd, 1H), 4.34 (dd, J = 5.9, 3.4 Hz, 1H), 4.68 (d, 1H), 4.70, 4.83 (2s, J = 12.2Hz, 2H), 4.89 (bdd, J = 1.4 Hz, 1H), 5.03 (d, 1H), 5.05 (bs, 1H), 5.27 (dt, 1H), 5.57 (s, 1H), 7.24-7.45 (m, 10H); ¹³C NMR (75 MHz, CDCl₃) & 20.5, 20.6, 20.8, 54.9, 62.9, 64.2, 68.9, 69.3, 71.9, 73.9, 74.9, 76.8, 76.9, 80.1, 81.7, 100.5, 101.7, 102.3, 126.0, 127.8, 128.1, 128.2, 128.4, 129.0, 137.7, 138.1, 169.8, 170.0, 170.1, 170.4. Anal. Calcd for C₃₅H₄₂O₁₅: C, 59.82; H, 6.02. Found: C, 59.78; H, 6.00.

Methyl 4-O-(2,3,5,6-Tetra-O-acetyl-β-D-galactofuranosyl)-2,3-O-isopropylidene-α-L-rhamnopyranoside (22). The *O,S*-acetal **17** (230 mg, 0.351 mmol) was treated in the same fashion as for compound **19** to give compound **22** (142 mg, 74%): $[\alpha]_D = -53^\circ$ (*c* 0.6); ¹H NMR (360 MHz, CDCl₃) δ 1.21 (d, *J* = 6.2 Hz, 3H), 1.28, 1.49 (2s, 6H), 2.01, 2.03, 2.07, 2.08 (4s, 12H), 3.32 (s, 3H), 3.48 (dd, *J* = 7.4, 10.0 Hz, 1H), 3.61 (dq, 1H), 4.04 (bd, *J* = 5.5 Hz, 1H), 4.15 (dd, 1H), 4.16 (dd, *J* = 7.2, 11.7 Hz, 1H), 4.18 (dd, *J* = 5.4, 4.0 Hz, 1H), 4.27 (dd, *J* = 4.9 Hz, 1H), 4.81 (bs, 1H), 4.95 (bdd, *J* = 1.7 Hz, 1H), 5.03 (d, 1H), 5.33 (dt, 1H), 5.51 (s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 17.7, 20.6, 20.7, 20.8, 26.4, 27.9, 32.1, 54.8, 62.4, 63.8, 67.5, 69.3, 76.0, 76.4, 76.7, 78.1, 80.6, 81.1, 98.0, 103.8, 109.5, 169.5, 169.9, 170.0, 170.4. Anal. Calcd for C₂₄H₃₆O₁₄: C, 52.55; H, 6.61. Found: C, 52.26; H, 6.55.

6-*O*-(**2**,**3**,**5**,**6**-Tetra-*O*-acetyl- β -D-galactofuranosyl)-2,**3**,**5**tri-*O*-acetyl- β -D-galactofuranoside (23). The *O*,*S*-acetal **18** (143 mg, 0.166 mmol) was treated in the same fashion as for compound **19** to give compound **23** (75 mg, 70%): [α]_D = -37° (*c* 0.84); ¹H NMR (500 MHz, CDCl₃) δ 2.02, 2.06, 2.07, 2.10, 2.11 (6s, 18H), 3.63 (dd, J = 6.9, 10.2 Hz, 1H), 3.82 (dd, J = 6.1 Hz, 1H), 4.17 (dd, J = 7.3, 11.9 Hz, 1H), 4.26 (dd, J = 5.5, 4.0 Hz, 1H), 4.26 (dd, J = 5.7, 3.3 Hz, 1H), 4.32 (dd, J = 4.1 Hz, 1H), 4.90 (s, 1H), 4.95 (dd, J = 2.0 Hz, 1H), 4.98 (dd, J = 2.0 Hz, 1H), 5.00 (d, 1H), 5.00 (s, 1H), 5.01 (d, 1H), 5.30 (dt, 1H), 5.36 (dt, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 20.7, 20.8, 20.9, 55.1, 62.7, 65.3, 69.3, 70.0, 76.5, 79.9, 80.4, 81.0, 81.4, 105.6, 106.7, 169.5, 169.7, 170.0, 170.1. Anal. Calcd for C₂₇H₃₈O₁₈: C, 49.85; H, 5.89. Found: C, 49.62; H, 5.52.

6-*O*-(**2**,3,5,**6**-Tetra-*O*-acetyl-β-D-glucofuranosyl)-1,2:3,4di-*O*-isopropylidene-α-D-galactopyranose (24). The *O*,*S*acetal **13** (229 mg, 0.33 mmol) was treated in the same fashion as for compound **19** to give compound **24** (182 mg, 83%): $[\alpha]_D$ = -52° (*c* 1.27); ¹H NMR (360 MHz, CDCl₃) δ 1.28, 1.34, 1.40, 1.49 (4s, 12H), 1.92, 1.98, 2.03, 2.05 (4s, 12H), 3.45 (dd, *J* = 5.9, 8.7 Hz, 1H), 3.84 (t, *J* = 7.5 Hz, 1H), 3.91 (dt, *J* = 1.8 Hz, 1H), 4.16 (dd, *J* = 4.1, 12.4 Hz, 1H), 4.22 (dd, *J* = 8.0 Hz, 1H), 4.27 (dd, *J* = 5.0, 2.3 Hz, 1H), 4.51 (dd, *J* = 5.4, 9.8 Hz, 1H), 4.58 (dd, 1H), 4.58 (dd, *J* = 2.3 Hz, 1H), 4.99 (s, 1H), 5.00 (s, 1H), 5.26 (ddd, 1H), 5.35 (bd, 1H), 5.46 (d, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 20.6, 20.7, 20.8, 24.2, 24.9, 25.9, 26.1, 63.2, 65.8, 66.3, 68.8, 70.5, 70.6, 70.7, 71.0, 73.3, 78.3, 80.2, 96.3, 105.7, 108.7, 109.3, 169.2, 169.4, 169.6, 170.6. Anal. Calcd for C₂₆H₃₈O₁₅: C, 52.88; H, 6.48. Found: C, 52.97; H, 6.54.

6-O-(2,3,5,6-Tetra-O-acetyl-α-D-mannofuranosyl)-1,2: **3,4-di**-*O*-isopropylidene-α-D-galactopyranose (25). The O,S-acetal 14 (236 mg, 0.34 mmol) in methanol (6 mL) was treated with a methanolic solution of NaOMe (100 μ L of 1 M) over 1 h. The solution was neutralized with Amberlite IRC-50 (H⁺), filtered, and concentrated. The residue was dissolved in DMF (5 mL) and was cooled to -30 °C. A mixture of HgO (150 mg, 0.69 mmol) and HgCl₂ (180 mg, 0.66 mmol) was added with rapid stirring, and the mixture was allowed to warm to room temperature over 1 h. The mixture was filtered and treated with pyridine (4 mL) and Ac₂O (3 mL), and the resulting solution was stirred overnight. The solution was processed as described for the preparation of 19 to give compound **25** (80 mg, 40%): $[\alpha]_{D} = +30^{\circ}$ (c 1.02); mp 164-165 °C (*i*-Pr₂O/hexanes); ¹H NMR (360 MHz, CDCl₃) δ 1.30, 1.31, 1.41, 1.51 (4s, 12H), 1.98, 2.02, 2.03, 2.04 (4s, 12H), 3.68 (dd, J = 7.0, 10.4 Hz, 1H), 3.75 (dd, J = 6.4 Hz, 1H), 3.95 (dt, J = 6.4J = 1.9 Hz, 1H), 4.09 (dd, J = 5.6, 12.3 Hz, 1H), 4.20 (dd, J =7.9 Hz, 1H), 4.29 (dd, J = 5.0, 2.4 Hz, 1H), 4.39 (dd, J = 4.4, 8.7 Hz, 1H), 4.55 (dd, J = 2.3 Hz, 1H), 4.58 (dd, 1H), 5.13 (d, J = 2.8 Hz, 1H), 5.21 (dd, J = 5.1 Hz, 1H), 5.24 (ddd, 1H), 5.48 (d, 1H), 5.55 (t, 1H); $^{13}\mathrm{C}$ NMR (75 MHz, CDCl₃) δ 20.3, 20.4, 20.7, 20.8, 24.5, 24.9, 26.0, 26.1, 62.9, 66.2, 67.3, 68.3, 70.6, 70.8, 75.8, 76.2, 96.3, 105.5, 108.6, 109.3, 169.3, 169.5, 169.7, 170.6. Anal. Calcd for C₂₆H₃₈O₁₅: C, 52.88; H, 6.48. Found: C, 52.77; H, 6.72.

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